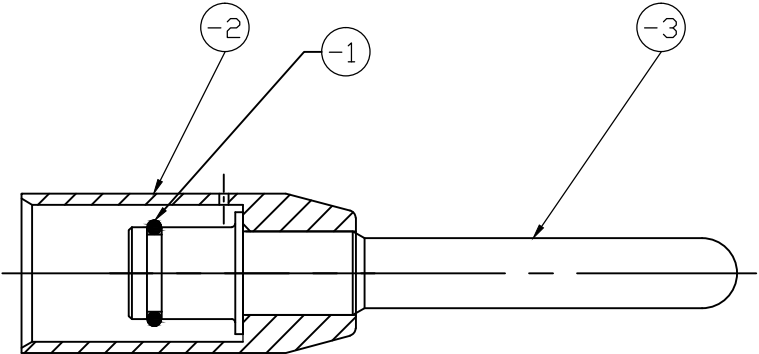


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	REDRAWN FROM TATTERED ORIGINAL PER G.E.	11/4/09	RJC	RW
A	CH'D -1 TO B/O.	6/23/11	RJC	RW
1	-2 CORRECTED .05 x 45° PLACEMENT WAS AT Ø.900 IS AT Ø.550. CH'D RADIUS WAS R.050 IS R.50.	12/2/13	RJC	GE



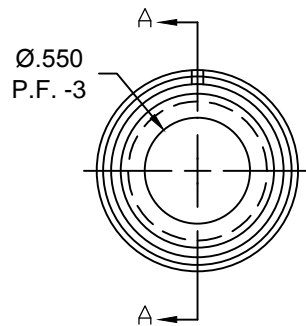
ASSEMBLY

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		B/O	-1	1	O-RING		2-014-N219-7 (PARKER)	1
			-2	1	GUIDE	STRESS PROOF	Ø1-1/8 x 2-1/2	2
			-3	1	PLUG	STRESS PROOF	Ø7/8 x 4-1/4	3
	ASSY #							

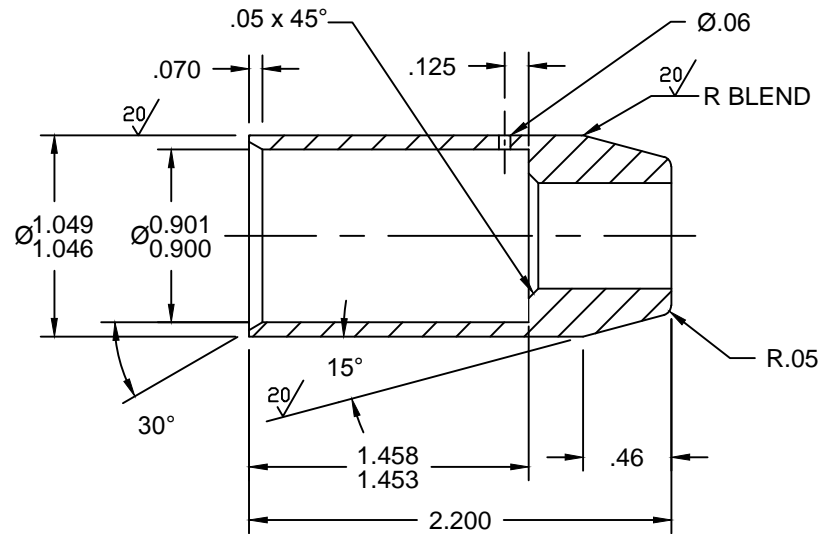
RED BARN MACHINE	
TITLE RB23005426	
DWG NO.	GUIDE - SPUR ADAPTER GEARSHAFT
REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH SPEC	
USED ON MODEL	
ALLISON	
SCALE NTS	DATE 11-4-09
SHEET 1 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-2 CORRECTED .05 x 45° PLACEMENT WAS AT Ø.900 IS AT Ø.550. CH'D RADIUS WAS R.050 IS R.50.	12/2/13	RJC	GE



(-2)
GUIDE

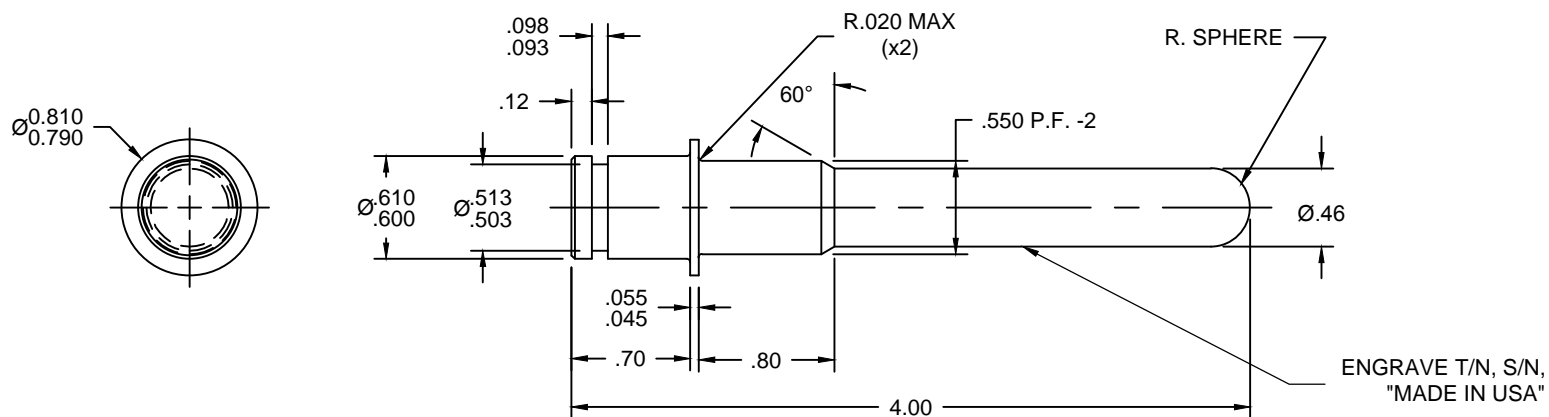


SECTION A-A

 RED BARN MACHINE	
TITLE RB23005426-2	
DWG NO. GUIDE - SPUR ADAPTER GEARSHAFT	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: BLACK OXIDE SPEC: USED ON MODEL ALLISON	
SCALE NTS	DATE 11-4-09
SHEET 2 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-3

PLUG

NOTE:
AFTER ENGRAVE MAKE SURE SHAFT
IS SMOOTH, BUFF IF NECESSARY.

RED BARN MACHINE	
TITLE RB23005426-3	
DWG NO.	REV 1
GUIDE - SPUR ADAPTER GEARSHAFT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± 5°
.XX ± .01	
X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 11-4-09
SHEET 3 of 3	

